



PRO-OEM

User manual



Laser projector without laser sources

Please read this manual carefully before use!

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Checking parts

Please check if all listed parts are included, and are not damaged. Included:

- 1 x PRO-OEM housing
- 1 x Power cable
- 1 x 9-pin plug
- 2 x key
- 1 x safety cord
- 1 x manual

SAFETY INSTRUCTIONS

If the device has been exposed to great temperature changes, do not switch it on immediately. Condensation water may damage your device. Leave the device switched off until it has reached room temperature.

The laser must only be used for shows. Any operation has to be attended and supervised by a skilled and well-trained operator.

Never leave this device running unattended and keep it away from children and unauthorized persons.

Keep away from heaters and other heat sources. In order to safeguard sufficient ventilation, leave 50 cm of free space around the device.

Never direct the laser beam to people or animals.

CAUTION LASER DIODE: If you open the device for cleaning, always disconnect from mains!

-HEALTH HAZARD! Never look directly into the light source, as sensitive persons may suffer an epileptic shock!

These lasers are considered a definite eye hazard, particularly at the higher power levels, which WILL cause eye damage. So these laser series models supplied with a



key switch to prevent unauthorized use, warning labels and aperture labels affixed to the laser.

Installation safety

Prior to installation and operation of the laser, the paths of the beams and effects should be considered, particularly with respect to how they will reach the audience. If direct audience scanning is desired, then the laser energy in the effects needs to be considered to decide if the effects are safe for direct viewing. Always ensure, that the maximum permissible exposure (MPE) is not exceeded in the area accessible to the public. So install the laser in such a way, that minimum distances and heights ensure the MPE is never exceeded in the public area.

OPERATING THE LASER

The operator has to make sure that laser radiation – also reflected laser radiation – higher than the maximum permissible level is avoided by technical or organisational measures. (Especially with respect to the MPE, see above.)

Make sure to use the correct voltage

If the device is used in a flying installation, the mounting brackets and an appropriate safety-rope must be fixed.

In some countries, the operator must notify the accident insurance and the authority for industrial safety, before operating a laser. For more information, contact the relevant authorities.

Please consider that unauthorized modifications on the device are strictly forbidden due to safety reasons!

If this device will be operated in any way differently than described in this manual, the product may suffer damages and the guarantee becomes void. Furthermore, any other operation may lead to dangers like short-circuit, burns, electric shock, etc.

Keep surrounding dry and clean. This unit should be kept dry, do not use in the rain or damp and dusty environment. Projector should be put in a water-proof housing when operated outside.

Regularly open the device (see "cleaning" further down) to check for dust inside, or if fog fluid condenses in the housing (if so rearrange hazer and/or laser position).

Operating temperature is 10~35°C. In a new installation, check after some 15-30 minutes whether the outlet air gets too warm. Regularly check the inside for dust deposits, especially around the fans. Let laser cool off 10 minutes after 2 hours of operation, to ensure maximum lifetime for the diode.

Distance between laser aperture and projection screen should be not less than 1 meter.

Do not turn device on and immediately off again frequently.

Do not look into the laser beam directly, especially not with optical instruments.

Do not touch the device with wet hands.

When the laser diode becomes dim or broken, please contact your dealer timely.

When returning laser to dealer/manufacturer always use original packaging.

Maintenance should be performed every 15-day period. See "cleaning" further down.

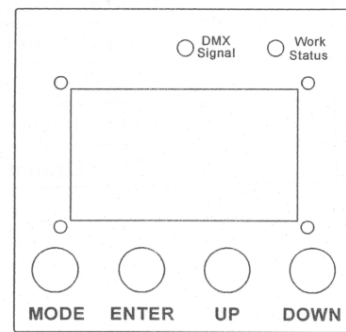
Using the laser

Caution – use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Make sure the correct voltage is used. Connect mains. Connect the remote control unit to the 9-pin connector on the backside. You can connect an additional interlock to the 9 pin connector of the remote connection cable. If you do not wish to connect an additional interlock, connect the 9-pin plug instead.

Depending on the mode selected (see below), laser light should come out of the opening on the front panel – be careful.

1	Security switch: Laser on/off
2	Remote lock: connect emergency switch. If no emergency switch is connected use the 9 pin plug supplied.
3	DMX In/Out: DMX512-Standard signal
4	Power switch: power on/off
5	Power: connect to mains. Make sure the correct voltage is used
6	ILDA connector in/out



Control Panel

- **MODE:** select mode, or go up in menu
- **ENTER:** confirm changes, or go down in menu
- **UP/ DOWN:** change DMX address

Operating modes:

Test mode: a built-in test pattern is displayed

"DMXAddr": DMX512 mode-. Here you can change the DMX address:

"Open": change address

"Up" & "down": increase/decrease address

"Save": save new address

ILDA mode

When an ILDA compatible interface is connected to the laser, the laser is automatically switched to ILDA mode. Output is then controlled from a PC running software.

The laser uses pins 4 and 17 of the IDLA signal to detect the presence of an ILDA interface. Further information can be found in the software manual.

DMX mode

Channel		DMX512 value	Function
1	brightness	0~255	0-100% brightness
2	Single colour/RGB: strobe	0~1	No change
		2~255	Strobe from slow to fast
	RGB: colour	0~25	Original colour
		26-207	Colours
3	Pattern group	208~233; 208~233	Colour change; colour flow
		0~42	Pattern group 1
		43~85	Pattern group 2
		86~128	Pattern group 3
		129~171	Pattern group 4
4	Pattern	172~214	Pattern group 5
		0~255	32 patterns
		0~255	slow to fast
		0~255	slow to fast
		0~255	slow to fast
5	Horizontal rotation	0~255	slow to fast
6	Vertical rotation	0~255	slow to fast
7	Z rotation	0~255	slow to fast
8	Horizontal move	0~255	slow to fast
9	Vertical move	0~255	slow to fast
10	Horizontal stretch	0~255	slow to fast
11	Vertical stretch	0~255	slow to fast
12	Hor. and vert. stretch	0~255	slow to fast
13	Drawing speed	0~255	slow to fast
14	Point draw	0~255	slow to fast
15	Scanspeed	0~255	slow to fast
16	Pattern size	0~1	Original size
		2~255	Size (120= original)

Maintenance / cleaning

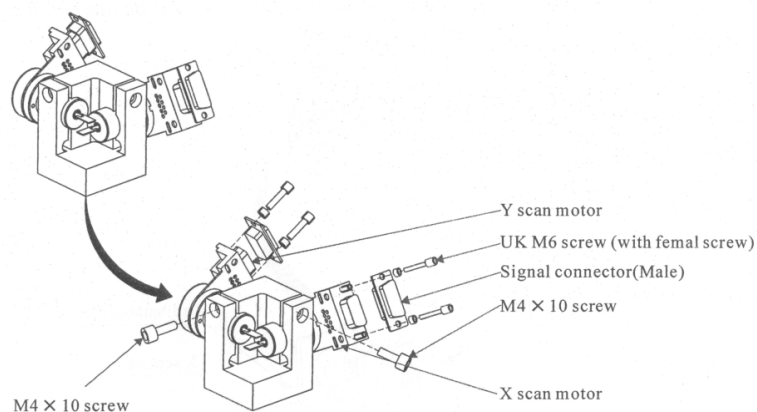
Always disconnect from mains before cleaning/opening the laser. Regularly clean the interior from dust, especially ensure operation of the fans. To open device, remove the mounting bracket (4 quick locks), the eye bolt, 2 philips screws on top of the front/back panel in the centre, then remove 2 hexscrews (front/back) on top of one side plate. Tilt side plate outwards and slide top cover out sideways. Use a sponge with alcohol, rather than wet cloth or other chemical liquid, to clean the mirrors. Be careful, even light scratches reduce the output power of the laser. Always clean in one direction to minimize the effects of possible scratches. Mirrors need cleaning, when a "halo" is noticeable around the beam, or an unusual high amount of diffuse light can be seen inside the device.

Technical specifications

- **Modes:** ILDA, DMX 512
- **ILDA:** 25pin ILDA standard Sub-D shaped 25pin connector
- **Galvos:** 50k scanspeed
- **DMX 512:** 16 channels
- **Patterns:** 160
- **Scanangle:** set to ca. 40° optical (60° max)
- **Beam:** ca. 3mm/1mrad
- **Accessories:** power cable, key switch, interlock plug, manual, safety cord
- The laser comes in a flightcase.
- **Input voltage:** AC 100~240V 50/60Hz
- **Size Flightcase:** 750 x 460 x 440 mm (L x W x H)
- **Size Laser:** 670 x 380 x 305 mm (L x W x H) (mounting bracket up)
- **Size Laser:** 670 x 380 x 230 mm (L x W x H) (mounting bracket down)
- **Weight:** 28kg Laser, **total:** 40kg **(with flightcase)**
- **Operating temperature:** 10°-35°C

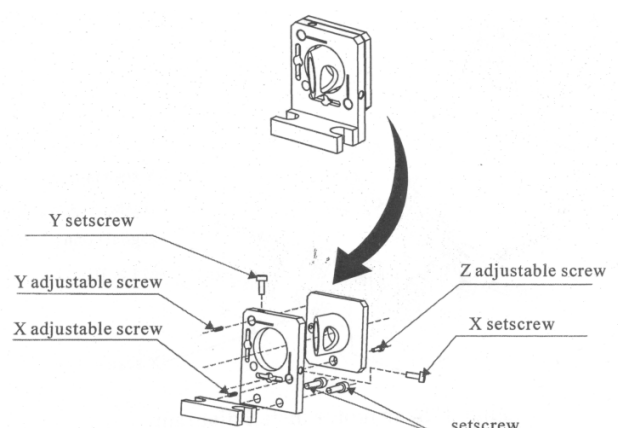
Change scanner

1. Unscrew UK M6 screws and disconnect signal cable.
2. Loosen M4 x 10 screw and remove galvo.
3. Insert galvo, reconnect and fix signal cable.
4. Rotate galvo to center projection.
Fix galvo.



Adjustable mirror mounts

1. Loosen setscrews, then adjust with X/Y adjustable screws. Make sure beam is centered on scanner mirrors.
2. Adjust Z-screw simultaneously.
3. Tighten setscrews.
4. When combining beams (RGY/RGB laser), first make sure the beams are (roughly) on the same spot on the mirrors/dichros. Then use a test pattern (e.g. rectangle) to do fine adjustment. For adjustments, always turn output power down (if possible).



Troubleshooting

Problem	Possible reason	Damaged part	Replacement
No power	Fuse blown	Fuse	09-00-3001-01
	Power supply defective	+ -24V	16-03-0039-00
Music mode not working	Microphone defective	Microphone	16-03-0001-00
	Control board defective	Control board	26-2A-LT12V2-00
	Potentiometer defective	Potentiometer	04-03-0104-01
	CPU defective	IC	00-89C516RD-00
X and/or Y axis no deflection	Scanner defective	Galvo	15-01-2215-00
	CPU defective	IC	00-89C516RD-00
	Control board defective	Control PCB	26-2A-LT12V2-00
	Power supply defective	+ -24V	16-03-0039-00
	Scanner driver board defective	Scanner driver board	26-2A-6800A-00
Laser dark or dim	Lenses / mirrors dirty	Clean with alcohol	
	Laser diode defective	Laser diode	Inquire
	Control board defective	Control board	26-2A-LT12V2-00
	Configuration / wrong mode	Check configuration (see paragraph control panel)	
No output	Configuration / wrong mode	Check configuration (see paragraph control panel)	
	Control board defective	Control PCB	26-2A-LT12V2-00
	Power supply defective	+ -24V	16-03-0039-00
	Display board defective	Display	26-2A-YX2012DI-00
	Pins 4 and 17 of the ILDA signal not connected	See below	

Laser does not switch to ILDA mode:

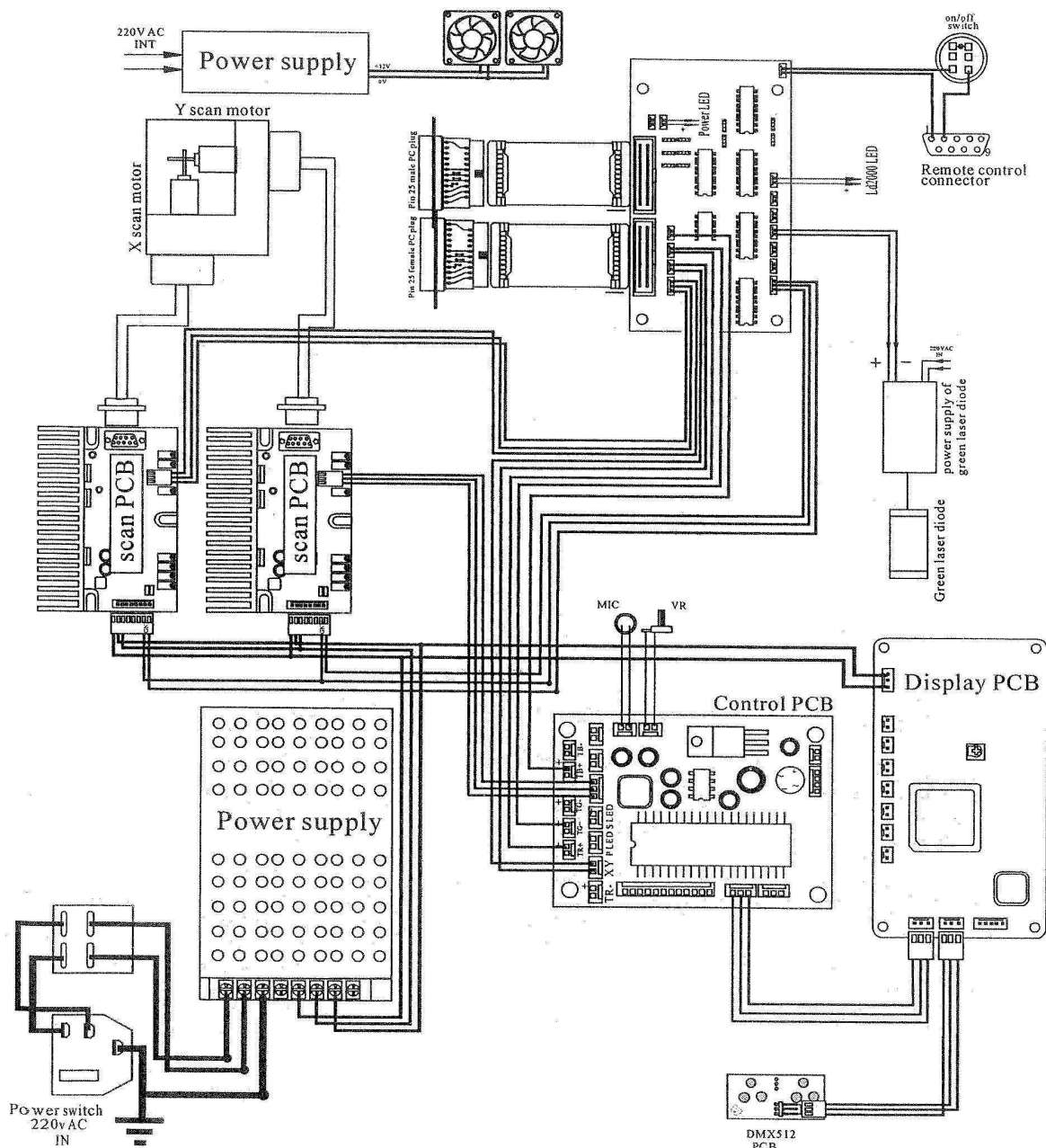
- The interface does not connect pins 4 and 17 (Interlock) of the IDLA signal. See interface manual
- The cable does not connect pins 4 and 17. Use a cable that connects pins 4 and 17.
- Use an adapter that connects pins 4 and 17.

ILDA signal

Pin out of the standard ILDA signal:

1 Scanner X+	-10V..+10V	14 X-	+10V..-10V
2 Scanner Y+	-10V..+10V	15 Y-	+10V..-10V
3 Intensity/Blanking+	0V..+2.5V	16 Intensity/Blanking-	0..-2.5V
4 Interlock A		17 Interlock B	
5 Red+	0..2.5V	18 Red-	0..-2.5V
6 Green+	0..2.5V	19 Green-	0..2.5V
7 Blue+	0..2.5V	20 Blue-	0..-2.5V
8 – 12 Not used		23-24 Not used	
13 Shutter +5V, max. 20 mA		25 GND Signal ground	

Technical diagram



Please note

This device has left our premises in absolutely perfect condition. In order to maintain this condition and to ensure a safe operation, it is absolutely necessary for the user to follow the safety instructions and warning notes written in this user manual.

Laserworld cannot be made liable for damages caused by incorrect installations and unskilled operation!

For service please contact your dealer, or see RMA service at www.laserworld.com.

EU-declaration of conformity



We hereby confirm that the following device

Laserworld PRO-OEM

complies with the essential safety requirements, laid down in the regulations of the committee to assimilate the provisions of law of all participating EU states on the electromagnetic compatibility (89/336/EWG), and with the requirements relating to the Low Voltage Directive (LVD 2006/95/EG).

Compliance to the aforementioned regulation is achieved by implementing the following standards:

DIN EN 61000-3-2:2000 + A2: 2005

DIN EN 61000-3-3:1995 + A1: 2001

Furthermore, the device is verified in correspondence to the laser class regulations DIN EN 60825-1, if properly set up according to the upper mentioned laser safety regulation. After installing the device, an inspection and official approval is indispensable for the overall setup. The inspection must follow the european guidelines EN 60825-1 and corresponding regulations for the prevention of accidents BGV-B2.

This declaration is executed on behalf of the Laserworld PRO-OEM manufacturer

Laserworld (Switzerland) AG

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